



Dart Aerospace Ltd.  
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Tel (613) 632-5200

**D5159-3**  
**Job Sheet 169640**



Part No: D5159-3

Job Qty: 6 ea

Part Name: Seat Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 1/8/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.03 NEW ISSUE DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off              |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                       |
| 90    | Start up Operation | 6 Ea  |            | 1/5/18   | 0.00      | 0.00    | Start Up Machining-4  |           | J.C.L. 17-12-18       |
| 110   | Cold Saw           | 6 pcs |            | 1/5/18   | 0.00      | 0.88    | Cold Saw              |           | J.C.L. 17-12-18       |
| 120   | Mill Conv          | 6 pcs |            | 1/6/18   | 0.00      | 11.11   | Mill Conv 1           |           | J.C.L. 17-12-19       |
| 130   | QC                 | 6 pcs |            | 1/6/18   | 0.00      | 0.00    | QC2 Machining-3       |           | J.C.L. 17-12-19       |
| 140   | QC                 | 6 pcs |            | 1/6/18   | 0.00      | 0.00    | QC8 Machining-3       |           | J.C.L. 18-1-5         |
| 150   | Powdercoat         | 6 pcs |            | 1/8/18   | 0.00      | 0.15    | Powdercoat3           |           | B. 18-01-8            |
| 160   | QC                 | 6 pcs |            | 1/8/18   | 0.00      | 0.00    | QC3                   |           | 38 1 JAN 09 18        |
| 170   | Packaging          | 6 pcs |            | 1/8/18   | 0.00      | 0.00    | Packaging3-2          |           | 19-08-18-01-10 ST 358 |
| 180   | QC21-SA            | 6 Ea  |            | 1/8/18   | 0.00      | 0.00    | QC21                  |           |                       |

Part Op 110 - CUT TO BLANK

Descriptions: 120 - DRILL HOLES AND MILL ENDS AS PER DWG \*\*ORIENT EXTRUSION TO AVOID DRILLING IN MATERIAL SEAM IF PRESENT\*\*\*\*

150 - START TIME: 3:15 O.V.T. 3:00 FINISH: 3:00 M 136370

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M304TS0.750W.049 | 8        | 738       | 0         | 0       |

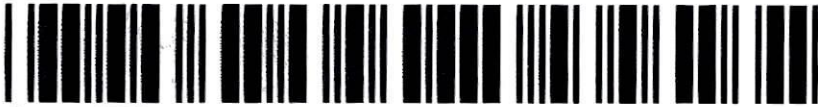
### Part Specifications

Specifications could not be found.

Plex 12/15/17 10:44 AM dart.poulin.mario

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AEROSPACE  
**S024310**

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**Seat Rib**

**PART NO: D5159-3**

**Revision:**

**Operation: Start up Operation**

**Change No:**

**Mfg Date: 12/18/17**

**Job No: 169640**

